



5fl Double Radius Mills



- The multiple cutting surfaces of a 5 flute end mill allow it to increase the rate of metal removal, especially when machining harder materials
- Offers exceptional performance in high temperature resistance in a wide range of ferrous materials, including cast iron, tool steels and low and medium alloy steels
- Specially engineered fluting and end work allow smooth finishes on the workpiece, especially on softer materials
- With double the feed rate capabilities compared to a standard end mill, for many applications, this tool is constructed for High Efficiency Machining
- The 5 flute geometry allows for higher feeds and improved surface finish for lighter cuts
- Alcrona coating offers high resistance to materials over 42 Rc, which can help increase speeds and feeds as well as tool life
- Talon coating is formulated for super alloys, such as nickel, inconel and waspaloy
- HDT coating is exceptional for applications requiring high material removal rates by providing excellent wear resistance and high thermal resistance in super alloys
- For Weldon Flat – Add W to the part number and add \$6.00 to cost

Cutting Diameter	Flute Length	Overall Length	Shank Diameter	Alcrona		Talon		AITiN	
				Part No.	Cost	Part No.	Cost	Part No.	Cost
1/4"	3/8"	2.0"	1/4"	516068	\$100.78	517068	\$107.85	519068	\$97.97
1/4"	1/2"	2.5"	1/4"	516078	\$107.25	517078	\$113.41	519078	\$103.53
1/4"	3/4"	2.5"	1/4"	516088	\$107.25	517088	\$113.41	519088	\$103.53
3/8"	1/2"	2.0"	3/8"	516098	\$141.19	517098	\$150.58	519098	\$135.87
3/8"	1.0"	3.0"	3/8"	516108	\$149.49	517108	\$158.88	519108	\$144.17
3/8"	1.25"	3.0"	3/8"	516118	\$149.49	517118	\$158.88	519118	\$144.17
1/2"	1.0"	3.0"	1/2"	516128	\$215.57	517128	\$227.52	519128	\$209.31
1/2"	1.25"	3.0"	1/2"	516138	\$215.57	517138	\$227.52	519138	\$209.31
1/2"	1.625"	4.0"	1/2"	516148	\$249.01	517148	\$264.52	519148	\$240.83
5/8"	1.25"	3.5"	5/8"	516158	\$311.82	517158	\$329.09	519158	\$302.76
5/8"	1.625"	4.0"	5/8"	516168	\$325.01	517168	\$342.28	519168	\$315.94
5/8"	2.125"	4.0"	5/8"	516178	\$325.01	517178	\$342.28	519178	\$315.94
3/4"	1.0"	3.0"	3/4"	516188	\$405.16	517188	\$421.69	519188	\$396.48
3/4"	1.625"	4.0"	3/4"	516198	\$441.54	517198	\$461.99	519198	\$430.82
3/4"	2.25"	5.0"	3/4"	516208	\$477.98	517208	\$503.03	519208	\$464.86