



HIGH PERFORMANCE

Four Flute Carbide Roughing Mills – Coarse Pitch



- Unique 4 flute design low profile edge geometry for chip evacuation and vibration reduction
- Deep slotting and profile applications with heavy metal removal in softer steel are perfect for the coarse pitch rougher
- The coarse pitch profile works well in a wide range of ferrous materials, but also in nonferrous materials like aluminum
- Alcrona coating offers high resistance to materials over 42 Rc, which can help increase speeds and feeds as well as tool life
- Talon coating is formulated for super alloys, such as nickel, inconel and waspaloy
- All Tools 1/2" & Under get a .020" x 45° Chamfer
- All Tools 5/8" & Over get a .030" x 45° Chamfer
- For Weldon Flat – Add W to the part number and add \$6.00 to cost

Cutting Diameter	Flute Length	Overall Length	Shank Diameter	Alcrona		Talon		AlTiN	
				Part No.	Cost	Part No.	Cost	Part No.	Cost
1/4"	3/8"	2.0"	1/4"	496166	\$61.53	497166	\$70.25	499166	\$58.02
1/4"	1/2"	2.5"	1/4"	496176	\$66.42	497176	\$74.05	499176	\$61.82
1/4"	3/4"	2.5"	1/4"	496186	\$67.20	497186	\$74.83	499186	\$62.60
1/4"	1.0"	3.0"	1/4"	496196	\$68.84	497196	\$76.47	499196	\$64.23
1/4"	1.5"	4.0"	1/4"	496206	\$75.47	497206	\$84.40	499206	\$70.04
3/8"	1/2"	2.0"	3/8"	496216	\$82.68	497216	\$90.39	499216	\$77.22
3/8"	3/4"	2.5"	3/8"	496226	\$86.92	497226	\$98.54	499226	\$80.33
3/8"	7/8"	2.5"	3/8"	496236	\$86.92	497236	\$98.54	499236	\$80.33
3/8"	1.0"	3.0"	3/8"	496246	\$89.66	497246	\$101.28	499246	\$83.07
3/8"	1.25"	3.0"	3/8"	496256	\$90.05	497256	\$101.67	499256	\$83.46
3/8"	1.5"	4.0"	3/8"	496266	\$93.82	497266	\$108.80	499266	\$85.41
1/2"	5/8"	2.5"	1/2"	496306	\$118.31	497306	\$133.12	499306	\$110.57
1/2"	1.0"	3.0"	1/2"	496316	\$121.59	497316	\$136.40	499316	\$113.84
1/2"	1.25"	3.0"	1/2"	496326	\$123.79	497326	\$138.59	499326	\$116.04
1/2"	1.625"	4.0"	1/2"	496336	\$131.92	497336	\$151.13	499336	\$121.80

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				Part No.	Cost	Part No.	Cost	Part No.	Cost
5/8"	3/4"	3.0"	5/8"	496346	\$224.86	497346	\$241.93	499346	\$215.87
5/8"	1.625"	3.5"	5/8"	496356	\$238.20	497356	\$259.58	499356	\$226.98
5/8"	2.0"	4.0"	5/8"	496366	\$257.62	497366	\$279.01	499366	\$246.40
3/4"	1.125"	3.0"	3/4"	496376	\$293.42	497376	\$313.89	499376	\$282.67
3/4"	1.625"	4.0"	3/4"	496386	\$310.34	497386	\$335.66	499386	\$297.06
3/4"	2.25"	5.0"	3/4"	496396	\$326.48	497396	\$357.50	499396	\$310.23
1.0"	1.25"	4.0"	1.0"	496406	\$511.08	497406	\$548.25	499406	\$491.52
1.0"	2.25"	5.0"	1.0"	496416	\$538.55	497416	\$581.26	499416	\$516.09

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